



Micro Contamination Control
@ CLEAN ROOM

DOU YEE
ENTERPRISES

Corporate Highlights

Dou Yee established in 1982, is a premier one stop industrial solution provider, serving the semiconductor, data storage, electronics, medical and automotive industries. The Group has a team of highly skilled management and subsidiaries to focus on new products and vertical integration on supplier chain.

DYI Group Revenue : S\$ 300 Millions

DYI Total Employees Worldwide : More than 3000

Manufacturing Plants

(Strategically located to be close to business partners and maintain competitive advantage)



Singapore HQ



Dou Yee Technologies



Dou Yee Manufacturing



C-Pak Cergas



Dou Yee Suzhou



Eurostat, France



Flexd, Japan

ISO9001:2008 certified, ISO14001:2004 certified



Certificate SG96/07721



Certificate SG02/54422

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Introduction

Cleanroom is a facility in which the air supply, air distribution, filtration of air supply, material of construction, and operating procedures are regulated to control airborne particle concentration to meet appropriate cleanliness levels defined by ISO 14644 (Formerly Federal Standard 209E).

CLEANROOM CLASSES – Standard Comparison

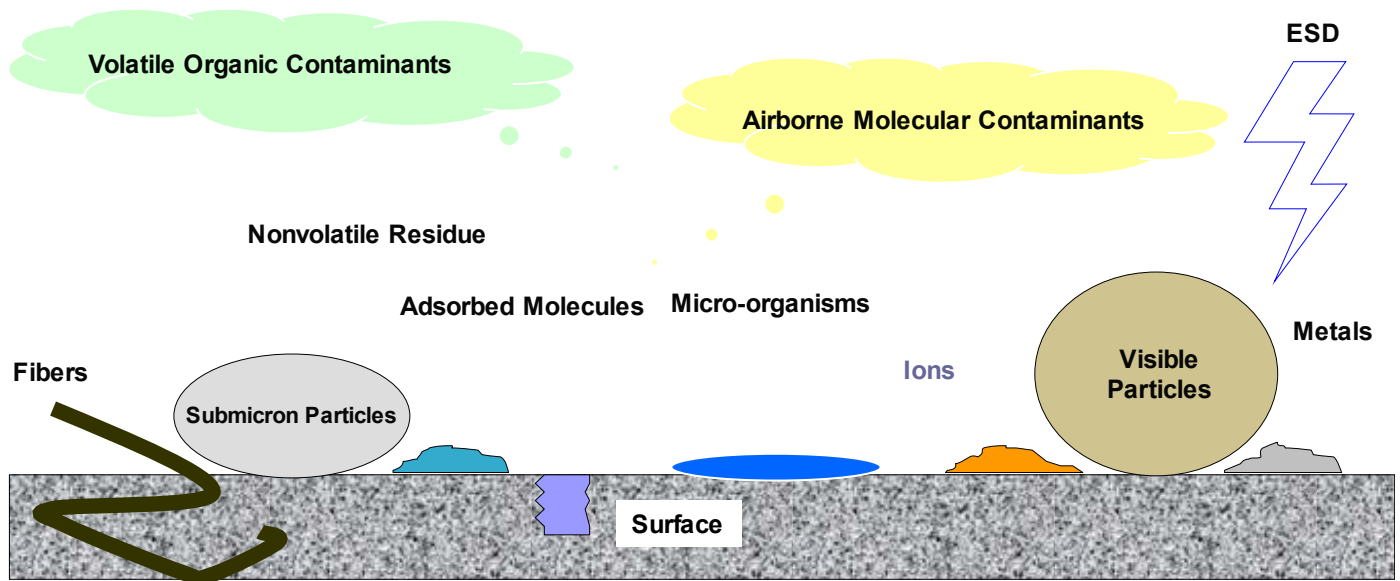
ISO Classification Number	Maximum concentration limits (particles/m ³ of air) for particles equal to and larger than sizes shown below						Approx. Equivalent Fed. Std 209E	Approx. Equivalent Fed. Std 209D
	0.1 µm	0.2 µm	0.3 µm	0.5 µm	1.0 µm	5.0 µm		
ISO Class 1	10	2						
ISO Class 2	100	24	10	4				
ISO Class 3	1,000	237	102	35	8		M1.5	Class 1
ISO Class 4	10,000	2,370	1,020	352	83		M2.5	Class 10
ISO Class 5	100,000	23,700	10,200	3,520	832	29	M3.5	Class 100
ISO Class 6	1,000,000	237,000	102,000	35,200	8,320	293	M4.5	Class 1,000
ISO Class 7				352,000	83,200	2,930	M5.5	Class 10,000
ISO Class 8				3,520,000	832,000	29,300	M6.5	Class 100,000
ISO Class 9				35,200,000	8,320,000	293,000	M7.5	

Controlled Manufactured Areas

Classification	Typical Applications
Controlled Environments	Pharmaceuticals Research Laboratories Food Grade Equipment
Class 100,000 to 10,000	Printed Circuit Boards Precision Metering Equipment Pharmaceutical Fluids
Class 10,000 to 1,000	Electronic Components Medical Devices Floppy Disks
Class 100 to 10	Optics Disk Drives Semiconductor Networks
Class 10 to 1	Semiconductor Fabrication Thin Film Manipulation Flat Panel Displays

Types And Sources Of Contamination:

- » Equipment
- » Environment
- » People
- » Chemicals
- » Process, Incoming Parts, Materials...



Wipes

Microlite Wipes



- 100% polyester
- Economical choice of polyester wipes
- Lint free

Product code	Description/ Size	Packing
DYC100-01-DYCLEAN-MICROLITE-44	4" X 4"	600pcs/10pkts/ctn
DYC100-01-DYCLEAN-MICROLITE-99	9" X 9"	150pcs/10pkts/ctn

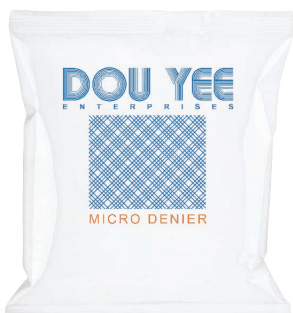


MicroWhite SD Wipes

- 100% polyester
- Low extractable particles and metallic ions contaminants
- Laundered by D.I. water

Product code	Description/ Size	Packing
DYC100-01-DYCLEAN-MICROWHITE-SD-99	9" X 9"	150pcs/10pkts/ctn

Micro Denier Wipes (Heavy Duty)



- Made of micro-thin fibers with highest degree of cleanliness
- Superior moisture and oil absorbency
- Non-abrasive

Product code	Description/ Size	Packing
DYC100-01-DYCLEAN-MICRO-DENIER-HD-99	9" X 9"	100pcs/10pkts/ctn

Wipes

ESD Wipes



- Knitted with carbon fiber
- Superb for ESD-sensitive applications

Product code	Description/ Size	Packing
DYC100-01-DYCLEAN-ESD-99	9" X 9"	150pcs/10pkts/ctn

CLEANZE™ PolyCell Wipes



- Woodpulp added to polyester foundation
- Long fibers providing excellent absorbency
- Minimal extractable and ionic contaminants
- Low static

Product code	Description/ Size	Packing
DYC100-01-CLEANZE-EN-PCCELL	9" X 9"	300pcs/10bags/ctn

CLEANZE™ Non-woven Wipes



- Economic low lint wipes
- Good water and oil absorbency



Product code	Description/ Size	Packing
DYC100-01-CLEANZE-NW-2525	25cm X 25cm	100pcs/30pkts/ctn
DYC100-01-CLEANZE-NW-1515	15cm X 15cm	150pcs/40pkts/ctn

Wipes



CLEANZE™ Polka Dot Wipes

- Tough and durable
- Easily absorbs oil and most solvents
- Made of Polypropylene fibers which are highly chemical resistant



Product code	Description/Size	Packing
DYC100-01-CLEANZE-POLKA-DOT-2930	29cm X30cm	50pcs/10bags/ctn

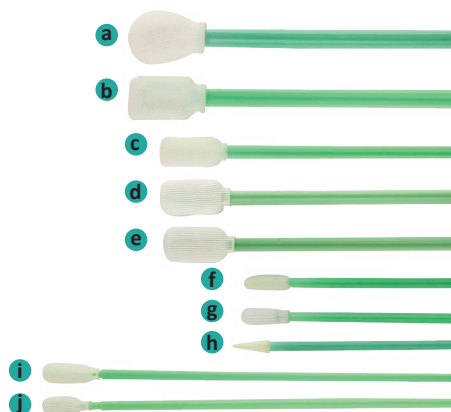
Swabs

Cotton Swabs



	Product code	Description/Size	Tip Diameter (mm)
a	DYC110-02-3-PA-CTRH-B2	2 headed, 3" paper stem	Ø 4.7
b	DYC110-02-3-W-RH-B	2 headed, 3" wooden stem	Ø 3.6
c	DYC110-02-3-PA-TRH-B	2 headed, 3" paper stem	Ø 4.7
d	DYC110-02-3-PA-RH-B	2 headed, 3" paper stem	Ø 3.6
e	DYC110-02-3-PA-SH-B-WOB	2 headed, 3" paper stem	Ø 2.7
f	DYC110-02-3-PA-VSH-B	2 headed, 3" paper stem	Ø 2.8
g	DYC110-02-6-PA-TRH-B	1 headed, 6" paper stem	Ø 4.7

CLEANZE™ Foam/Polyester Swabs



	Product code	Description/Size	L x T x W (mm)
a	DYC110-08-132MM-708FS-FOAM	Foam, Length = 132mm	26 x 8 x 21
b	DYC110-08-131MM-707FS-FOAM	Foam, Length = 131mm	25 x 8 x 16
c	DYC110-08-126MM-712FS-FOAM	Foam, Length = 126mm	25 x 7 x 11
d	DYC110-08-70MM-758LPS	HD Polyester, Length = 70mm	10 x 2.2 x 3.2
e	DYC110-08-128MM-714PS	Polyester, Length = 128mm	24 x 3 x 13
f	DYC110-08-71MM-742FS-FOAM	Foam, Length = 71mm	12 x 3.5 x 3.6
g	DYC110-08-76MM-750FS-FOAM	Foam, Length = 76mm	10 x 3.2 x 3.2
h	DYC110-08-70MM-743PS	Polyester, Length = 70mm	12 x 3.6 x 4
i	DYC110-08-164MM-761PS	Polyester, Length = 164mm	18 x 5 x 6.8
j	DYC110-08-163MM-740FS-FOAM	Foam, Length = 163mm	18 x 5 x 6.8

Gloves

CLEANZE™ PVC Gloves



- Powder-free
- Low ion contamination
- Anti-static
- Ideal for microelectronics process

Product code	Length /Size	Packing
DYC200-01-9-CLEANZE-EN-S/M/L	9"/S,M,L	100pcs/10pkts/ctn
DYC200-01-12-CLEANZE-EN-S/M/L	12"/S,M,L	100pcs/10pkts/ctn

CLEANZE™ Latex Gloves (Textured)



- Highly resistant to low concentration acid and alkalis, abrasion and tearing
- Suitable for Class 100 or higher
- Ideal for Cleanroom, disk-drive and related industries (HGA,HSA, etc.)

Product code	Length /Size	Packing
DYC200-02-9-CLEANZE-T-S/M/L	9"/S,M,L	100pcs/10pkts/ctn
DYC200-02-12-CLEANZE-T-S/M/L	12"/S,M,L	100pcs/10pkts/ctn

CLEANZE™ Nitrile Gloves (Finger textured)



- Eliminates risk of latex allergy reaction
- Better chemical and abrasion resistance than latex gloves
- Low odour

Product code	Length /Size	Packing
DYC200--93-01-9-CLEANZE-FT-S/M/L	9"/S,M,L	100pcs/10pkts/ctn
DYC200--93-01-12-CLEANZE-FT-S/M/L	12"/S,M,L	100pcs/10pkts/ctn

Gloves

Nylon Tricot Glove



- 100% Nylon
- Soft and smooth
- Lint free

Product code	Size	Packing
DYC200-99-NT-S/M/L	S,M,L	12pcs/50doz/ctn

Anti-Static Lint Free Glove



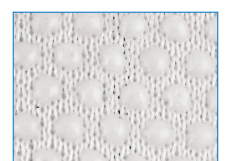
- 100% polyester
- Made with continuous less-linting filament knitted with carbon fibre

Product code	Size	Packing
DYC200-99-S/M/L	S,M,L	12prs/50doz/ctn

Conductive Glove with PVC dots on palm



- 100% polyester
- Anti-Static and lint free
- PVC dots on palm for better grip



Product code	Size	Packing
DYC200-99-PVC-S/M/L	S,M,L	12prs/50doz/ctn

Gloves



dyCLEANTM Conductive Glove (Palm fit / Top fit)

- Easily absorbs oil and most solvents
- Made of Polypropylene fibres which are highly chemical resistant

Product code	Description/Size	Packing
DYC200-PU-COND-PF-DYCLEAN	S/M/L	10prs/25pkts/ctn
DYC200-PU-COND-TF-DYCLEAN	S/M/L	10prs/25pkts/ctn



dyCLEANTM Glove (Palm fit / Top fit)

- 100% Nylon with PU coated at Palm (for PF), and at finger tips (for TF) for anti-slip property.
- Ideal for clean environment and precise operations.

Product code	Description/Size	Packing
DYC200-PU-PF-DYCLEAN-S/M/L/XL	S/M/L/XL	10prs/25pkts/ctn
DYC200-PU-TF-DYCLEAN-S/M/L/XL	S/M/L/XL	10prs/25pkts/ctn

Apparels



Hairnets, Non-woven, 12G

- Made from spun bonded non-woven, thermally sealed waffle pattern PP
- Anti-fraying

Product code	Description	Packing
DYC300-01-HAIRNET/BAG-DYCLEAN-12G	Flat	100pcs/10bags/ctn
DYC300-01-PLEATED-HAIRNET -DYCLEAN-12G	Pleated	100pcs/10pkts/ctn

Apparels

CLEANZE™ Shoe Covers



Product code	Description	Packing
DYC300-10-1541-DSC-DYCLEAN-HD	CPE, 16"	100pcs/20bags/ctn
DYC300-10-NW-SC-BL-DYCLEAN-40G	Non-woven	100pcs/10bags/ctn
DYC300-10-1646-A/SLIP-NW-SC-BL-40G	Anti-slip, Non-woven, 18", Blue	100pcs/10bags/ctn
DYC300-10-NW-SC-CONDSTRIP-FILM-BL	Non-woven, Conductive strip, Blue	100pcs/10pkts/ctn

Disposable Sticky Mats

CLEANZE™ Sticky Mats (Disposable), 30 Layers



- Removes contamination on shoes heels, soles and wheels

Product code	Description/Size	Packing
DYC410-01-CLEANZE-BL-2436-10	Blue, 24" X 36"	30sheets/10mats/ctn
DYC410-01-CLEANZE-BL-2645-10	Blue, 26" X 45"	30sheets/10mats/ctn
DYC410-01-CLEANZE-WH-2436-10	White, 24" X 36"	30sheets/10mats/ctn
DYC410-01-CLEANZE-WH-2645-10	White, 26" X 45"	30sheets/10mats/ctn

Stationery

Cleanroom Paper



- Dimensionally stable and compatible in both wet and dry copy system.
- Available in White, Blue, Yellow, Green, Pink, Orange, Brown

Product code	Description/Size	Packing
DYC500-10-WJ-Colour	A5 - 210mm x 148mm	250 sheets/pkt
	A4 - 210mm x 297mm	
	A3 - 420mm x 297mm	
	Letter Size - 216mm x 279mm	

Tapes

Cleanroom Tapes



- Suitable for cleanroom use
- Available in multiple sizes
- 3 types with classification as below :

Product code	Description	Length	Width	Packing
DYC510-TK-CL500-WidthX50m	Antistatic Cellulose	50m	12.7, 19, 25mm	100rolls/ctn
			50, 75mm	50rolls/ctn
DYC510-TK-HCPAS174-WidthX33m	Antistatic Vinyl Tape with ESD logo	33m	12.7, 19, 25mm	60rolls/ctn
			50, 75mm	30rolls/ctn
DYC510-TK-YT130AS-WidthX33m	Kapton Tapes	33m	9, 12.7, 16, 19, 25mm	60rolls/ctn
			50.8, 75mm	30rolls/ctn

Facemask

dyCLEAN™ Non-woven Facemask



6 types as below :

Headloop



Tie-on



Carbon



Product code	Description/Size	Packing
DYC600-HH-03-R-PL-HL-DYCLEAN	3 ply, Head loop	50pcs/40pkts/ctn
DYC600-03-TO-DYCLEAN	3 ply, Tie on	50pcs/40pkts/ctn
DYC600-SF-CARBON MASK-4	4 ply, Carbon	50pcs/40boxes/ctn
DYC601-2P-PT20W-180NMNW-MT-2000	2 ply	50pcs/40pkts/ctn
DYC601-3P-PT20W-MB-180NMNW-MT-2000	3 ply (filtered), 180mm	50pcs/40pkts/ctn
DYC601-3P-PT20W-MB-210NMNW-MT-2000	3 ply (filtered), 210mm	50pcs/40pkts/ctn

Tweezers

Conductive Plastic Tweezers



- Heat resistance up to 150 °C
- Scratch free
- ESD Safe
- High acid and alkali resistance

Product code	Packing
DYC900-02-NK35A	10pcs/pkt
DYC900-02-NK6	
DYC900-02-NK2A	
DYC900-02-NK7	
DYC900-02-NKR	

Tweezers

Composite Tweezers



- Aluminium body with replaceable ceramic tips
- Heat resistance, non-magnetic body with static dissipative tip
- Ideal for electronic equipment, semiconductors bionics and superconductivity-related equipment

Product code	Description
DYC900-CTW-ESDT02	Composite tweezer with tip
DYC900-CTW-ESDT02-TIP	Replaceable tip only

Premium CLEANZE Tweezers



- Stainless Steel
- ESD Safe
- High Heat and wear resistance

Product code	Packing
DYC900-08-CLEANZE-00-SA	10pcs/pkt
DYC900-08-CLEANZE-2A-SA	
DYC900-08-CLEANZE-3C-SA	
DYC900-08-CLEANZE-AA-SA	
DYC900-08-CLEANZE-SS-SA	

Wafer Tweezers



Product code	Description
DYC900-SP-600W-SA	For up to 6" wafers with 6 prongs
DYC900-SP-T5508W-SA	For up to 6" wafers with Anti-fatigue level
DYC900-SP-500W-SA	For up to 5" wafers with 5 prongs
DYC900-SP-600A-SA	For up to 6" wafers
DYC900-SP-800A-SA	For up to 8" wafers

Finger Cots

1) Discovery of rubber and vulcanization:

The word 'Rubber' was named by Joseph Priestly, a Chemist in England in 1770, after he accidentally rubbed off pencil marks with coagulated rubber. Natural Rubber (Latex) biggest breakthrough was through the Vulcanization process, which was discovered by Charles Goodyear in 1839. Vulcanization is a process which involves heating rubber with Sulphur, where the sulphur acts to retain and improve the rubber elasticity.

2) Vulcanization:

Sulfide (Vulcanization) refers to a rubber material by intermolecular crosslinking raw rubber, which involved adding sulfur and heated sulfur retention and enhancing the role of the elasticity of rubber, vulcanized rubber properties is a process for improvement in this process, the linear structure of the macromolecules to generate a three-dimensional crosslinked network structure of the molecule, stable three-dimensional structure of the molecule, so that the rubber elasticity and strength properties, and many have been enhanced, is 10 times more than natural rubber.

3) Why is there powder in natural rubber finger cot?

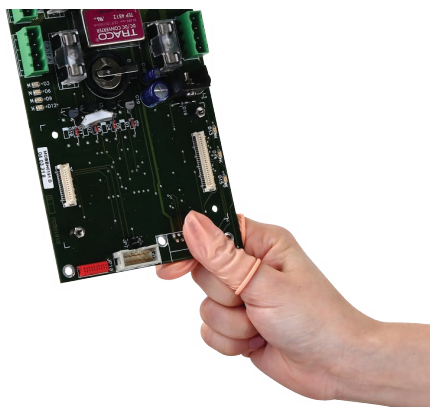
Natural Rubber finger cots usually contain powder as natural rubber is very sticky. Talcum powder is thus added to prevent the cots from sticking together.

4) Chlorination Process:

Chlorination is required when high level of cleanliness is required for the finger cots. It eliminates any extra powder on the surface of the finger cots. However, to note that it increases occurrence of oxidation and corrosion against metallic content material during assembly.



Finger Cots



Antistatic Low Powder Finger Cot ,Pink

- Surface resistivity of $10^9 - 10^{11}$ ohm/sq
- Special washing process to reduce ionics, non-volatile resistance, particles and other contaminants

Product code	Type/Size	Packing
DYC800-01-PINK-AS-S/M/L	Rolled/S, M, L	1440pcs/20bags/ctn



CLEANZE™ Nitrile Finger Cot

- Static dissipative
- Chlorine and sulphur free
- Special washing process to reduce ionics, non-volatile resistance, particles and other contaminants

Product code	Type/Size	Packing
DYC800-01-CLEANZE-EDELEX-UR-S/M/L	Unroll/S, M, L	1000pcs/20bags/ctn
DYC800-01-CLEANZE-EDELII-ROLLED-S/M/L	Rolled/S,M,L	1000pcs/20bags/ctn



CLEANZE™ Orange Finger Cot

- Low powder and heavy duty
- Reusable
- Cleanroom compatible
- Textured surface for good grip

Product code	Size	Packing
DYC800-01-CLEANZE-MASK-OR-TH-S	S	300pcs/36bags/ctn
DYC800-01-CLEANZE-MASK-OR-TH-M	M	300pcs/30bags/ctn
DYC800-01-CLEANZE-MASK-OR-TH-L	L	300pcs/24bags/ctn



Spore Black E9, Smooth Surface, Rolled

- Surface resistivity of 10^9 Ohm/square
- Conductive agents are blended with latex to provide consistent ESD performance.
- Anti-static function for ESD sensitive components
- Special washing process to reduce ionics, non-volatile resistance, particles and other contaminants

Product code	Size	Packing
DYC800-SB-R-E9-S/M/L	Rolled / S,M,L	1440pcs/20bags/ctn

Wafer Handling System



The use of clean organic materials, patented vacuum tip design and true ESD protection provides a unique system with the highest levels of cleanliness and safety.

All parts of Vacuum Handling System are interchangeable. They can be configured or upgraded to meet the specific end-user requirements.

- Manual solution for single wafer handling
- True ESD protection
- High impedance range (SD)
- Manufactured from clean organic materials
- Unique surface treatment provides roughness (0.3µm)
- Optical polishing of vacuum surface
- Vacuum wand normally open
- Patented raised vacuum surface to minimize contact
- Patented support ribs prevent wafer deformation
- Reinforced vacuum tube prevents vacuum loss

Product code	Description	Specifications
DYC950-02-EI14 EP-0	Peek tip for up to 5" wafers	PEEK + CF
DYC950-02-EI14 EP-30	Peek tip for up to 5" wafers, Ext 30 degree	PEEK +CF
DYC950-02-EI30 EP-0	Peek tip for up to 8" wafers	PEEK +CF
DYC950-02-EI30 EP-30	Peek tip for up to 8" wafers, , Ext 30 degree	PEEK +CF
DYC950-02-EI50 EP-0	Peek tip for up to 12" wafers	PEEK +CF
DYC950-02-SPCV	Vertical Wand Stand	PVDF
DYC950-02-VSNO-SD	Normally Open Wand	PVDF + CF
DYC950-02-CTS-SD-1/4SD	Coiled Vacuum Tube, ESD	Polyurethane

Other Product

Aerosol & Particle Counters.....



Anti-con Wipes.....



Bemcot Wipes.....



Chairs.....



Dry Cabinets.....



Facilities.....



GordonBrushes.....



High Temp & Chemical Gloves.....



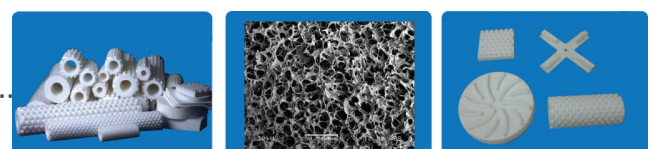
Handlap.....



Multi-Functional Air Quality Meters.....



PVA Products.....



Other Product

Protective Equipment



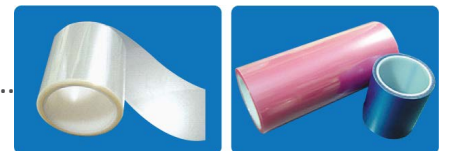
Pen -VAC.....



Stationery.....



Sticky Rollers.....



Tyvek Products.....



Trolleys & Shelvings.....



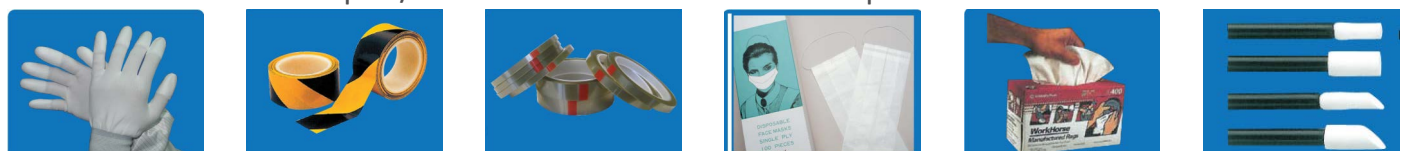
Vacuum Cleaners



Wafer Transfer & Storage Machines



Other Gloves • Other Tapes / Films • Other Masks • Other Wipes • Other Swabs



This image shows a full-page view of a blank sheet of white paper with horizontal ruling lines. At the very top, there is a solid blue horizontal band. The word "Notes" is printed in a bold, black, sans-serif font in the upper right corner of the page, partially overlapping the blue band. Below the blue band, the rest of the page is filled with evenly spaced, thin grey horizontal lines, providing a template for writing.

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Company Profile

Dou Yee Enterprises (S) Pte Ltd is the premier total industrial solutions provider in the Asia Pacific region, serving with distinction the semiconductor, data storage, electronics and biomedical industry since 1982.

We have 35 international branch offices strategically located around the world to give customers the fastest and most accessible products and services.

Our comprehensive range of products is designed to provide you with a convenient one-stop service, meeting practically every industrial need of yours.

You can rely on us for products and services that are comprehensive in range, reliable in quality, accessible in location, and backed up by our many years of experience and expertise.

Dou Yee, your preferred partner in the industrial world.



Dou Yee Singapore



Dou Yee Malaysia



Dou Yee Suzhou

Stream of Products & Services

- » Electrostatic Discharge Control
- » Micro Contamination Control
- » Dry Packaging / Electronic Packaging Materials
- » Electronic Equipment and Tools
- » Bio Medical
- » Chemical for Electronics Industry
- » Personal Protective Equipment
- » Nano Composite Materials





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