



Micro Contamination Control
@ CLEAN ROOM

DOU YEE
ENTERPRISES

Corporate Highlights

Dou Yee established in 1982, is a premier one stop industrial solution provider, serving the semiconductor, data storage, electronics, medical and automotive industries. The Group has a team of highly skilled management and subsidiaries to focus on new products and vertical integration on supplier chain.

DYI Group Revenue : S\$ 300 Millions

DYI Total Employees Worldwide : More than 3500

Manufacturing Plants

(Strategically located to be close to business partners and maintain competitive advantage)



Singapore HQ



Dou Yee Technologies



Dou Yee Manufacturing



C-Pak Cergas



Dou Yee Suzhou



Eurostat, France



Flexd, Japan

ISO9001:2008 certified, ISO14001:2004 certified



Certificate SG96/07721



Certificate SG02/54422

Content

Corporate Highlights	2	Sticky Roller	13
Introduction	4	Disposable Sticky Mat	14
Wipe	6	Sticky Mats (Disposable), 30 Layers	14
Microlite Wipe.....	6	Stationery	14
MicroWhite SD Wipe	6	Cleanroom Paper	14
Micro Denier Wipe (Heavy Duty)	6	Tape	15
Non- Woven Micro Denier.....	7	Cleanroom Tape.....	15
ESD Wipe	7	Facemask	15
PolyCell Wipe.....	7	Non-woven Facemask.....	15
Non-woven Wipe.....	8	Finger Cot	16
Polka Dot Wipe	8	Antistatic Low Powder Finger Cot ,Pink	17
Magix SuperSorb Wipe	8	Nitrile Finger Cot.....	17
Swab	9	Orange Finger Cot.....	17
Cotton Swab	9	Powder-Free Finger Cot	18
Foam/Polyester Swab	9	Spore Black E9, Smooth surface, Rolled	18
Micro-Stick	9	Spore Sulphur Free, Smooth surface, Cut	18
Glove	10	Tweezer	19
PVC Glove	10	Conductive Plastic Tweezer	19
Latex Glove (Textured).....	10	Composite Tweezer	19
Nitrile Glove (Finger textured)	10	Premium Tweezer	19
Nylon Tricot Glove	11	Wafer Tweezer.....	19
Anti-Static Lint Free Glove	11	Wafer Handling System	20
Conductive Glove with PVC dots on palm	11	Other Products	21
Conductive Glove	12	Company Profile	23
Gloves (Palm Fit/ Top Fit).....	12		
Apparel	12		
Hairnet, Non-woven, 12G	12		
Shoe Cover	13		

Introduction

Cleanroom is a facility in which the air supply, air distribution, filtration of air supply, material of construction, and operating procedures are regulated to control airborne particle concentration to meet appropriate cleanliness levels defined by ISO 14644 (Formerly Federal Standard 209E).

CLEANROOM CLASSES – Standard Comparison

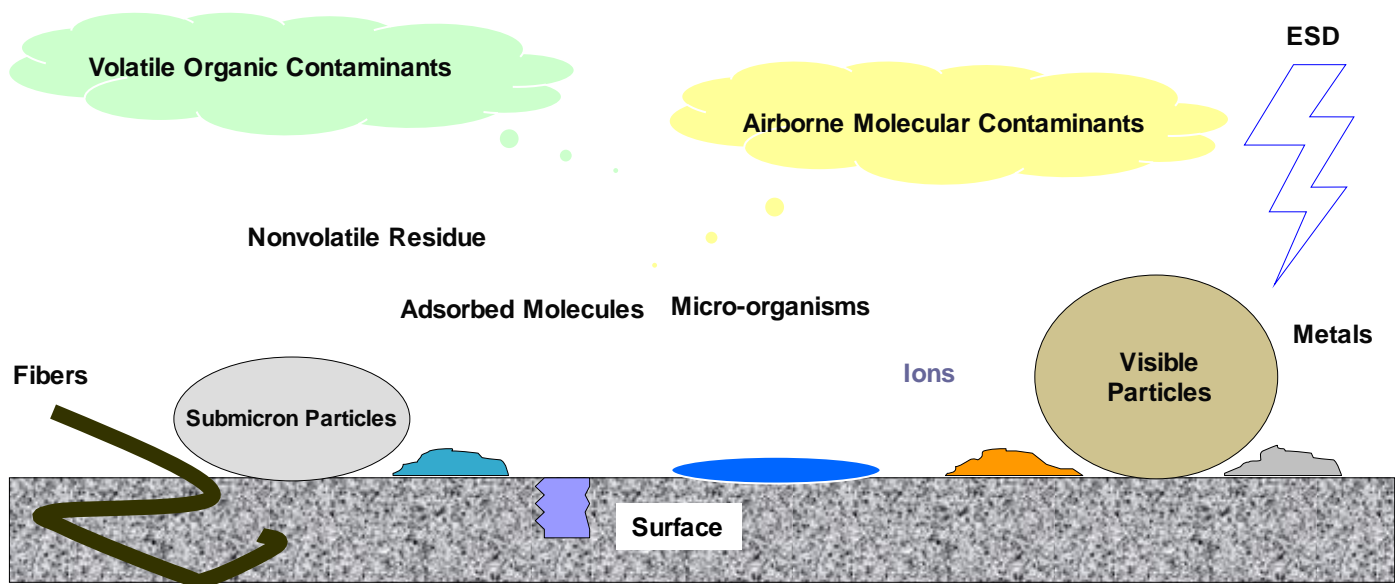
ISO Classification Number	Maximum concentration limits (particles/m ³ of air) for particles equal to and larger than sizes shown below						Approx. Equivalent Fed. Std 209E	Approx. Equivalent Fed. Std 209D
	0.1 µm	0.2 µm	0.3 µm	0.5 µm	1.0 µm	5.0 µm		
ISO Class 1	10	2						
ISO Class 2	100	24	10	4				
ISO Class 3	1,000	237	102	35	8		M1.5	Class 1
ISO Class 4	10,000	2,370	1,020	352	83		M2.5	Class 10
ISO Class 5	100,000	23,700	10,200	3,520	832	29	M3.5	Class 100
ISO Class 6	1,000,000	237,000	102,000	35,200	8,320	293	M4.5	Class 1,000
ISO Class 7				352,000	83,200	2,930	M5.5	Class 10,000
ISO Class 8				3,520,000	832,000	29,300	M6.5	Class 100,000
ISO Class 9				35,200,000	8,320,000	293,000	M7.5	

Controlled Manufactured Areas

Classification	Typical Applications
Controlled Environments	Pharmaceuticals Research Laboratories Food Grade Equipment
Class 100,000 to 10,000	Printed Circuit Boards Precision Metering Equipment Pharmaceutical Fluids
Class 10,000 to 1,000	Electronic Components Medical Devices Floppy Disks
Class 100 to 10	Optics Disk Drives Semiconductor Networks
Class 10 to 1	Semiconductor Fabrication Thin Film Manipulation Flat Panel Displays

Types and Sources Of Contamination

- » Equipment
- » Environment
- » People
- » Chemicals
- » Process, Incoming Parts, Materials...



Wipe

Microlite Wipe

- 100% polyester
- Economical choice of polyester wipes
- Lint free

Product code	Description/ Size	Packing
DYC100-01-DYCLEAN-MICROLITE-44	4" X 4"	600pcs/10pkts/ctn
DYC100-01-DYCLEAN-MICROLITE-99	9" X 9"	150pcs/10pkts/ctn



MicroWhite SD Wipe

- 100% polyester
- Low extractable particles and metallic ions contaminants
- Laundered by D.I. water

Product code	Description/ Size	Packing
DYC100-01-DYCLEAN-MICROWHITE-SD-99	9" X 9"	150pcs/10pkts/ctn



Micro Denier Wipe (Heavy Duty)

- Made of micro-thin fibers with highest degree of cleanliness
- Superior moisture and oil absorbency
- Non-abrasive

Product code	Description/ Size	Packing
DYC100-01-DYCLEAN-MICRO-DENIER-HD-99	9" X 9"	100pcs/10pkts/ctn



Non-Woven Micro Denier

- Made of continuous filament microfiber non-woven material, 80gsm
- Economical choice of Micro Denier

Product code	Description/ Size	Packing
DYC100 01-CLEANZE-NW-MICRO-FIBER-XX	9" X 9" 12" X 12"	100pcs/10pkts/ctn



ESD Wipe

- Knitted with carbon fiber
- Superb for ESD-sensitive applications

Product code	Description/ Size	Packing
DYC100-01-DYCLEAN-ESD-99	9" X 9"	150pcs/10pkts/ctn



PolyCell Wipe

- Woodpulp added to polyester foundation
- Long fibers providing excellent absorbency
- Minimal extractable and ionic contaminants
- Low static

Product code	Description/ Size	Packing
DYC100-01-CLEANZE-EN-PCCELL	9" X 9"	300pcs/10bags/ctn



Wipe

Non-woven Wipe



- Economic low lint wipes
- Good water and oil absorbency

Product code	Description/ Size	Packing
DYC100-01-CLEANZE-NW-2525	25cm X 25cm	100pcs/30pkts/ctn
DYC100-01-CLEANZE-NW-1515	15cm X 15cm	150pcs/40pkts/ctn



Polka Dot Wipe



- Tough and durable
- Easily absorbs oil and most solvents
- Made of Polypropylene fibers which are highly chemical resistant

Product code	Description/ Size	Packing
DYC100-01-CLEANZE-POLKA-DOT-2930	29cm X30cm	50pcs/10bags/ctn



Magix SuperSorb Wipe

- Developed specially for wet deaning application in the controlled environment
- Super absorbent and hold water or liquid up to 18 times its own weight
- Lint-free construction and resist shedding of particles due to abrasion
- High density structure properties make it ideal for particle sensitive deaning operations

Product code	Description/ Size	Packing
DYC100 02-MAGIXSORB-230X230X2MM	9" X 9"	10pcs/20bags/ctn



Cotton Swab

	Product code	Description/Size	Tip Diameter (mm)
a	DYC110-02-3-PA-CTRH-B2	2 headed, 3" paper stem	Ø 4.7
b	DYC110-02-3-W-RH-B	2 headed, 3" wooden stem	Ø 4.7
c	DYC110-02-3-PA-TRH-B	2 headed, 3" paper stem	Ø 4.7
d	DYC110-02-3-PA-RH-B	2 headed, 3" paper stem	Ø 3.6
e	DYC110-02-3-PA-SH-B-WOB	2 headed, 3" paper stem	Ø 2.7
f	DYC110-02-3-PA-VSH-B	2 headed, 3" paper stem	Ø 2.8
g	DYC110-02-6-PA-TRH-B	1 headed, 6" paper stem	Ø 4.7



Foam/Polyester Swab



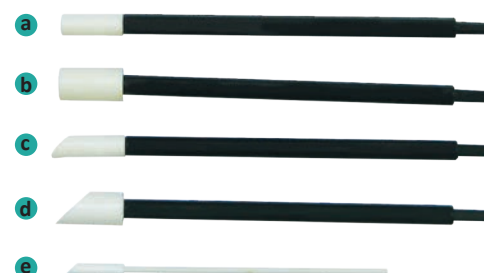
	Product code	Description/Size	L x T x W (mm)
a	DYC110-08-132MM-708FS-FOAM	Foam, Length = 132mm	26 x 8 x 21
b	DYC110-08-131MM-707FS-FOAM	Foam, Length = 131mm	25 x 8 x 16
c	DYC110-08-126MM-712FS-FOAM	Foam, Length = 126mm	25 x 7 x 11
d	DYC110-08-70MM-758LPS	HD Polyester, Length = 70mm	10 x 2.2 x 3.2
e	DYC110-08-128MM-714PS	Polyester, Length = 128mm	24 x 3 x 13
f	DYC110-08-71MM-742FS-FOAM	Foam, Length = 71mm	12 x 3.5 x 3.6
g	DYC110-08-70MM-743PS	Polyester, Length = 70mm	12 x 3.6 x 4
h	DYC110-08-76MM-750FS-FOAM	Foam, Length = 76mm	10 x 3.2 x 3.2
i	DYC110-08-163MM-740FS-FOAM	Foam, Length = 163mm	18 x 5 x 6.8
j	DYC110-08-164MM-761PS	Polyester, Length = 164mm	18 x 5 x 6.8



Micro-Stick

- The head is made from micro-porous polyurethane foam and attached to a strong polypropylene stem mechanically without adhesive
- Extremely soft with ultra-low particle generation
- PP stem reusable and heads replaceable with spares

	Product code	Package	Tip Diameter (mm)
a	DYC110-01-F5	100pcs / 40bags	Ø 5
b	DYC110-01-F8	100pcs / 24bags	Ø 8
c	DYC110-01-S5	100pcs / 40bags	Ø 5
d	DYC110-01-S8	100pcs / 24bags	Ø 8
e	DYC110-01-S3	200pcs / 40bags	Ø 3



Glove

PVC Glove



- Powder-free
- Low ion contamination
- Anti-static
- Ideal for microelectronics process

Product code	Length /Size	Packing
DYC200-01-9-CLEANZE-EN-S/M/L	9"/S,M,L	100pcs/10pkts/ctn
DYC200-01-12-CLEANZE-EN-S/M/L	12"/S,M,L	100pcs/10pkts/ctn



Latex Glove (Textured)



- Highly resistant to low concentration acid and alkalis, abrasion and tearing
- Suitable for Class 100 or higher
- Ideal for Cleanroom, disk-drive and related industries (HGA,HSA, etc.)

Product code	Length /Size	Packing
DYC200-02-9-CLEANZE-T-S/M/L	9"/S,M,L	100pcs/10pkts/ctn
DYC200-02-12-CLEANZE-T-S/M/L	12"/S,M,L	100pcs/10pkts/ctn



Nitrile Glove (Finger textured)



- Eliminates risk of latex allergy reaction
- Better chemical and abrasion resistance than latex gloves
- Low odour

Product code	Length /Size	Packing
DYC200--93-01-9-CLEANZE-FT-S/M/L	9"/S,M,L	100pcs/10pkts/ctn
DYC200--93-01-12-CLEANZE-FT-S/M/L	12"/S,M,L	100pcs/10pkts/ctn



Nylon Tricot Glove

- 100% Nylon
- Soft and smooth
- Lint free

Product code	Size	Packing
DYC200-99-NT-S/M/L	S,M,L	12pcs/50doz/ctn



Anti-Static Lint Free Glove

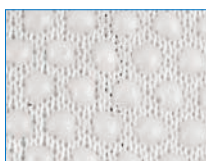
- 100% polyester
- Made with continuous less-linting filament knitted with carbon fibre

Product code	Size	Packing
DYC200-99-S/M/L	S,M,L	12prs/50doz/ctn



Conductive Glove with PVC dots on palm

- 100% polyester
- Anti-Static and lint free
- PVC dots on palm for better grip



Product code	Size	Packing
DYC200-99-PVC-S/M/L	S,M,L	12prs/50doz/ctn



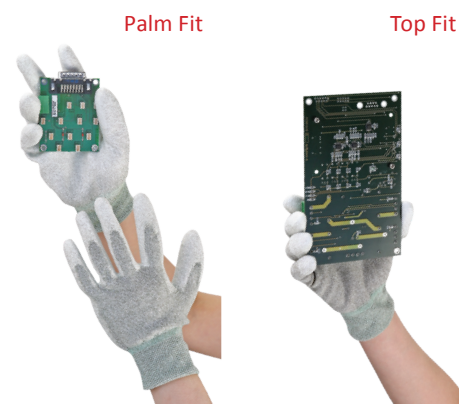
Glove

Conductive Glove

(Palm fit / Top fit) **dyCLEAN™**

- Easily absorbs oil and most solvents
- Made of Polypropylene fibres which are highly chemical resistant

Product code	Description/ Size	Packing
DYC200-PU-COND-PF-DYCLEAN	S/M/L	10prs/25pkts/ctn
DYC200-PU-COND-TF-DYCLEAN	S/M/L	10prs/25pkts/ctn



Glove

(Palm fit / Top fit) **dyCLEAN™**

- 100% Nylon with PU coated at Palm (for PF), and at finger tips (for TF) for anti-slip property.
- Ideal for clean environment and precise operations.

Product code	Description/ Size	Packing
DYC200-PU-PF-DYCLEAN-S/M/L/XL	S/M/L/XL	10prs/25pkts/ctn
DYC200-PU-TF-DYCLEAN-S/M/L/XL	S/M/L/XL	10prs/25pkts/ctn



Apparel

Hairnet, Non-woven, 12G

- Made from spun bonded non-woven, thermally sealed waffle pattern PP
- Anti-fraying

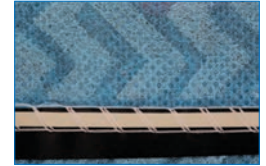


Product code	Description	Packing
DYC300-01-HAIRNET/BAG-DYCLEAN-12G	Flat	100pcs/10bags/ctn
DYC300-01-PLEATED-HAIRNET -DYCLEAN-12G	Pleated	100pcs/10pkts/ctn



Apparel

Shoe Cover



Product code	Description	Packing
DYC300-10-1541-DSC-DYCLEAN-HD	CPE, 16"	100pcs/20bags/ctn
DYC300-10-NW-SC-BL-DYCLEAN-40G	Non-woven	100pcs/10bags/ctn
DYC300-10-1646-A/SLIP-NW-SC-BL-40G	Anti-slip, Non-woven, 18", Blue	100pcs/10bags/ctn
DYC300-10-NW-SC-CONDSTRIP-FILM-BL	Non-woven, Conductive strip, Blue	100pcs/10pkts/ctn

Sticky Roller

- Tacky tape made from LDPE which is cushiony and guarantees noise-free entrapment of dust, dirt and lint.
- Perforated tape to ensure easy tear-off
- Roller tape is easy to replace.
- Colours: White and Clear
- Available in ESD version.

Item	Product code	Sizes	Packing
 CCT-160  CCT-80 Handle	DYC400-TK-CCT	80 or 160mm	10pcs/ctn
 Refills	DYC400-TK-XXXS	80/100mm	200rolls/ctn
		160/200mm	100rolls/ctn
		300mm	50rolls/ctn

Disposable Sticky Mat

Sticky Mat
(Disposable), 30 Layers



- Removes contamination on shoes heels, soles and wheels

Product code	Description/Size	Packing
DYC410-01-CLEANZE-BL-2436-10	Blue, 24" X 36"	30sheets/10mats/ctn
DYC410-01-CLEANZE-BL-2645-10	Blue, 26" X 45"	30sheets/10mats/ctn
DYC410-01-CLEANZE-WH-2436-10	White, 24" X 36"	30sheets/10mats/ctn
DYC410-01-CLEANZE-WH-2645-10	White, 26" X 45"	30sheets/10mats/ctn

Stationery

Cleanroom Paper

- Dimensionally stable and compatible in both wet and dry copy system.
- Available in White, Blue, Yellow, Green, Pink, Orange, Violet and Light Orange

Product code	Description/Size	Packing
DYC500-10-WJ-Colour	A5 - 210mm x 148mm	250 sheets/pkt
	A4 - 210mm x 297mm	
	A3 - 420mm x 297mm	
	Letter Size - 216mm x 279mm	



Cleanroom Tape

- Suitable for cleanroom use
- Available in multiple sizes
- 3 types with classification as below :



Product code	Description	Length	Width	Packing
DYC510-TK-CL500-WidthX50m	Antistatic Cellulose	50m	12.7, 19, 25mm	100rolls/ctn
			50, 75mm	50rolls/ctn
DYC510-TK-HCPAS174-WidthX33m	Antistatic Vinyl Tape with ESD logo	33m	12.7, 19, 25mm	60rolls/ctn
			50, 75mm	30rolls/ctn
DYC510-TK-YT130AS-WidthX33m	Polyimide Tape	33m	9, 12.7, 16, 19, 25mm	60rolls/ctn
			50.8, 75mm	30rolls/ctn

Facemask

Non-woven Facemask dyCLEAN™

6 types as below :



Product code	Description/Size	Packing
DYC600-HH-03-R-PL-HL-DYCLEAN	3 ply, Head loop	50pcs/40pkts/ctn
DYC600-03-TO-DYCLEAN	3 ply, Tie on	50pcs/40pkts/ctn
DYC600-SF-CARBON MASK-4	4 ply, Carbon	50pcs/40boxes/ctn
DYC601-2P-PT20W-180NMNW-MT-2000	2 ply	50pcs/40pkts/ctn
DYC601-3P-PT20W-MB-180NMNW-MT-2000	3 ply (filtered), 180mm	50pcs/40pkts/ctn
DYC601-3P-PT20W-MB-210NMNW-MT-2000	3 ply (filtered), 210mm	50pcs/40pkts/ctn

Finger Cot

1) Discovery of rubber and vulcanization:

The word 'Rubber' was named by Joseph Priestly, a Chemist in England in 1770, after he accidentally rubbed of pencil marks with coagulated rubber. Natural Rubber (Latex) biggest breakthrough was through the Vulcanization process, which was discovered by Charles Goodyear in 1839. Vulcanization is a process which involves heating rubber with Sulphur, where the sulphur acts to retain and improve the rubber elasticity.

2) Vulcanization:

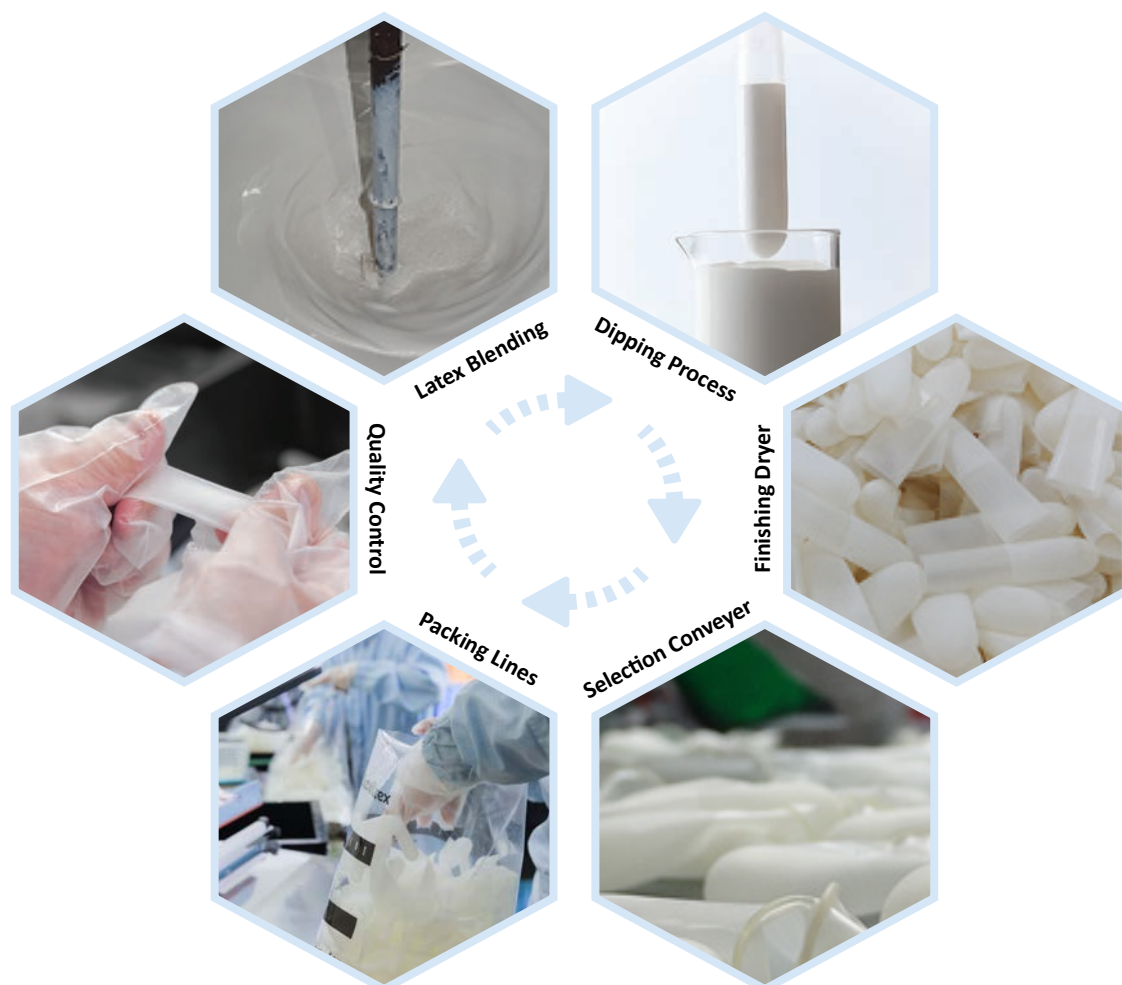
Sulfide (Vulcanization) refers to a rubber material by intermolecular crosslinking raw rubber, which involved adding sulfur and heated sulfur retention and enhancing the role of the elasticity of rubber, vulcanized rubber properties is a process for improvement in this process, the linear structure of the macromolecules to generate a three-dimensional crosslinked network structure of the molecule, stable three-dimensional structure of the molecule, so that the rubber elasticity and strength properties, and many have been enhanced, is 10 times more than natural rubber.

3) Why is there powder in natural rubber finger cot?

Natural Rubber finger cots usually contain powder as natural rubber is very sticky. Talcum powder is thus added to prevent the cots from sticking together.

4) Chlorination Process:

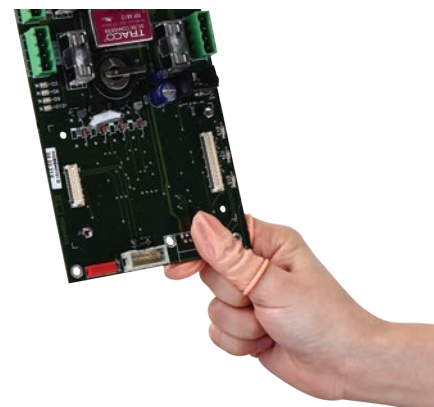
Chlorination is required when high level of cleanliness is required for the finger cots. It eliminates any extra powder on the surface of the finger cots. However, to note that it increases occurrence of oxidation and corrosion against metallic content material during assembly.



Antistatic Low Powder Finger Cot ,Pink

- Surface resistivity of $10^9 - 10^{11}$ ohm/sq
- Special washing process to reduce ionics, non-volatile resistance, particles and other contaminants

Product code	Type/Size	Packing
DYC800-01-PINK-AS-S/M/L	Rolled/S, M, L	1440pcs/20bags/ctn



Nitrile Finger Cot **CLEANZE™**

- Static dissipative
- Chlorine and sulphur free
- Special washing process to reduce ionics, non-volatile resistance, particles and other contaminants

Product code	Type/Size	Packing
DYC800-01-CLEANZE-EDELEX-UR-S/M/L	Unroll/S, M, L	1000pcs/20bags/ctn
DYC800-01-CLEANZE-EDELII-ROLLED-S/M/L	Rolled/S,M,L	1000pcs/20bags/ctn



Orange Finger Cot **CLEANZE™**

- Low powder and heavy duty
- Reusable
- Cleanroom compatible
- Textured surface for good grip

Product code	Size	Packing
DYC800-01-CLEANZE-MASK-OR-TH-S	S	300pcs/36bags/ctn
DYC800-01-CLEANZE-MASK-OR-TH-M	M	300pcs/30bags/ctn
DYC800-01-CLEANZE-MASK-OR-TH-L	L	300pcs/24bags/ctn



Finger Cot

Powder-Free Finger Cot



- Designed to provide sensitive touch for work in electronics and other fields
- A proprietary “washed” process leaves no free radical reactive sites and low NVR
- Tapered design eliminates air space at tip
- Packed in a controlled environment

Product code	Size	Packing
DYC800 02-06-CLEANZE-WHITE	Rolled/M	1440pcs/20bags/ctn



Spore Black E9, Smooth Surface, Rolled

- Surface resistivity of 10^9 Ohm/square
- Conductive agents are blended with latex to provide consistent ESD performance.
- Anti-static function for ESD sensitive components
- Special washing process to reduce ionics, non-volatile resistance, particles and other contaminants

Product code	Size	Packing
DYC800-SB-R-E9-S/M/L	Rolled / S,M,L	1440pcs/20bags/ctn



Spore Sulphur Free, Smooth surface, Cut

- Sulphur Free.
- Prevents contamination by sulphur on metal surfaces
- 100% pure natural rubber latex

Product code	Type/Size	Packing
DYC800-SS-C-S	Cut/S	1440pcs/20bags/ctn



Conductive Plastic Tweezer

- Heat resistance up to 150 °C
- Scratch free
- ESD Safe
- High acid and alkali resistance

Product code	Packing
DYC900-02-NK35A	10pcs/pkt
DYC900-02-NK6	
DYC900-02-NK2A	
DYC900-02-NK7	
DYC900-02-NKR	



Composite Tweezer

- Aluminium body with replaceable ceramic tips
- Heat resistance, non-magnetic body with static dissipative tip
- Ideal for electronic equipment, semiconductors bionics and superconductivity-related equipment

Product code	Description
DYC900-CTW-ESDTO2	Composite tweezer with tip
DYC900-CTW-ESDTO2-TIP	Replaceable tip only



Premium Tweezer

- Stainless Steel
- ESD Safe
- High Heat and wear resistance

Product code	Packing
DYC900-08-CLEANZE-00-SA	10pcs/pkt
DYC900-08-CLEANZE-2A-SA	
DYC900-08-CLEANZE-3C-SA	
DYC900-08-CLEANZE-AA-SA	
DYC900-08-CLEANZE-SS-SA	



Wafer Tweezer

Product code	Description
DYC900-SP-600W-SA	For up to 6" wafers with 6 prongs
DYC900-SP-T5508W-SA	For up to 6" wafers with Anti-fatigue level
DYC900-SP-500W-SA	For up to 5" wafers with 5 prongs
DYC900-SP-600A-SA	For up to 6" wafers
DYC900-SP-800A-SA	For up to 8" wafers



Wafer Handling System **dyCLEAN™**



The use of clean organic materials, patented vacuum tip design and true ESD protection provides a unique system with the highest levels of cleanliness and safety.

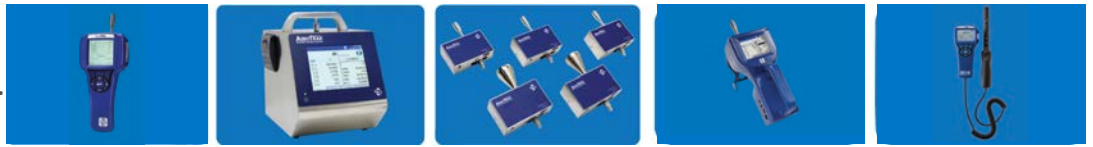
All parts of Vacuum Handling System are interchangeable. They can be configured or upgraded to meet the specific end-user requirements.

- Manual solution for single wafer handling
- True ESD protection
- High impedance range (SD)
- Manufactured from clean organic materials
- Unique surface treatment provides roughness (0.3µm)
- Optical polishing of vacuum surface
- Vacuum wand normally open
- Patented raised vacuum surface to minimize contact
- Patented support ribs prevent wafer deformation
- Reinforced vacuum tube prevents vacuum loss

Product code	Description	Specifications
DYC950-02-EI14 EP-0	Peek tip for up to 5" wafers	PEEK + CF
DYC950-02-EI14 EP-30	Peek tip for up to 5" wafers, Ext 30 degree	PEEK +CF
DYC950-02-EI30 EP-0	Peek tip for up to 8" wafers	PEEK +CF
DYC950-02-EI30 EP-30	Peek tip for up to 8" wafers, , Ext 30 degree	PEEK +CF
DYC950-02-EI50 EP-0	Peek tip for up to 12" wafers	PEEK +CF
DYC950-02-SPCV	Vertical Wand Stand	PVDF
DYC950-02-VSNO-SD	Normally Open Wand	PVDF + CF
DYC950-02-CTS-SD-1/4SD	Coiled Vacuum Tube, ESD	Polyurethane

Other Products

Aerosol & Particle Counters.....



Anti-con Wipes.....



Bemcot Wipes.....



Chairs.....



Dry Cabinets.....



Facilities.....



GordonBrushes.....



High Temp & Chemical Gloves.....



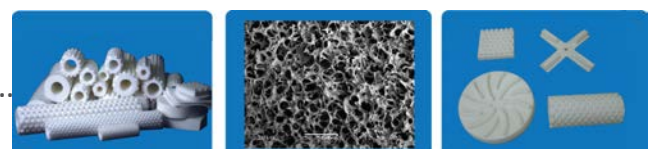
Handlaps.....



Multi-Functional Air Quality Meters.....



PVA Products.....



Other Products

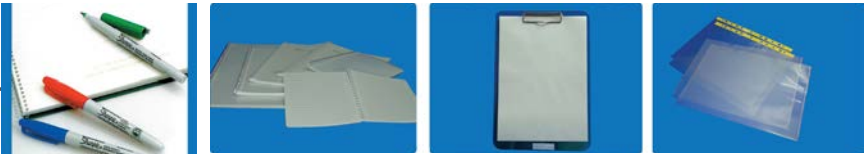
Protective Equipment



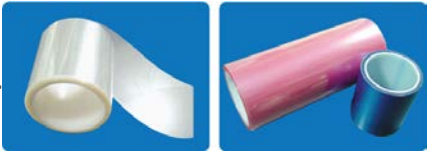
Pen -VAC.....



Stationeries.....



Sticky Rollers.....



Tyvek Products.....



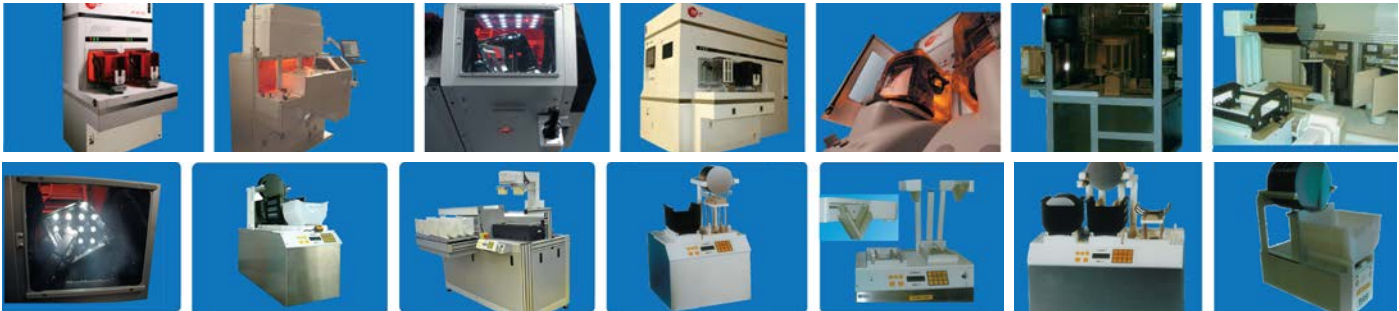
Trolleys & Shelving.....



Vacuum Cleaners.....



Wafer Transfer & Storage Machines



Others.....



Company Profile



Dou Yee Enterprises is the premier total industrial solutions provider in the Asia Pacific region, serving with distinction in the semiconductor, data storage, electronics and biomedical industry since 1982.

We have 42 international branch offices strategically located around the world to give customers the fastest and most accessible products and services.

Our manufacturing plants, located in Singapore, Malaysia (Seremban), China (Suzhou) and France are governed by consistent quality systems with ISO 9001:2008 and ISO 14001:2004 certifications.

You can rely on us for products and services that are comprehensive in range, reliable in quality, accessible in location, and backed up by our many years of experience and expertise.



Stream of Products & Services

- ▶ Electrostatic Discharge Control
- ▶ Micro Contamination Control
- ▶ Dry Packaging / Electronic Packaging Materials
- ▶ Electronic Equipment and Tools
- ▶ Bio Medical
- ▶ Chemicals for Electronics Industry
- ▶ Personal Protective Equipment
- ▶ Nano Composite Materials



Certificate SG96/07721



Certificate SG02/54422





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